

TEST REPORT

BEA2023025

Date of report: 2023-08-30

page 1 of 2

Client: PE.Ecoprime Plus

Address: 42 Esmanskiy Shliakh street, 41400 Glukhov, Ukraine

Order: Fuel testing according ENplus® certification program of wood pellets ENplus® ST.1001:2022

Order date: 2022-11-23

Receipt of samples: 2023-08-02

Sample(s): Wood pellets




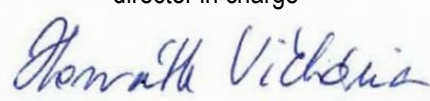
Testing period: 2023-08-02 – 2023-08-17

Sample details: approx. 15kg pellets in plastic bag class A1; internal sample no.: BEA2023025

BEA2023025 parameter ENplus®	limit values A1	limit values A2	result class A1	unit
diameter	6 ± 1, 8 ± 1	6 ± 1, 8 ± 1	6,1	mm (ar)
length (3,15 ≤ L ≤ 40 mm)	(3,15 ≤ L ≤ 40)	(3,15 ≤ L ≤ 40)	10,9 ± 3,8	mm (ar)
length (40 ≤ L ≤ 45 mm)	≤ 1	≤ 1	0	% in mass (ar)
length (> 45 mm)	0	0	0	piece(s)
share of pellets with a length < 10mm	-	-	34,6	% in mass (ar)
category L < 20%, 20% ≤ M ≤ 30%, S > 30%	-	-	S	-
amount of pellets for length determination	≥ 100	≥ 100	1 810	piece(s)
moisture content	≤ 10,0	≤ 10,0	5,6	% in mass (ar)
ash content	≤ 0,70	≤ 1,20	0,39	% in mass (db)
mechanical durability	≥ 98,0	≥ 97,5	98,2	% in mass (ar)
bulk density	600 ≤ BD ≤ 750	600 ≤ BD ≤ 750	660	kg/m ³ (ar)
particle density	-	-	1,32	g/cm ³ (ar)
coarse fines (3,15 ≤ CPF < 5,6 mm)	-	-	0,3	% in mass
fines content (< 3,15 mm), bulk	≤ 1	≤ 1	-	% in mass (ar)
fines content (< 3,15 mm), bag	≤ 0,5	≤ 0,5	0,2	% in mass (ar)
net calorific value q _{P,net}	≥ 16,5	≥ 16,5	17,8	MJ/kg (ar)
net calorific value q _{P,net}	≥ 4,6	≥ 4,6	4,96	kWh/kg (ar)
net calorific value q _{P,net}	-	-	19,0	MJ/kg (db)
net calorific value q _{P,net}	-	-	5,29	kWh/kg (db)
gross calorific value q _{V,gr}	-	-	19,3	MJ/kg (ar)
gross calorific value q _{V,gr}	-	-	5,37	kWh/kg (ar)
nitrogen content	≤ 0,3	≤ 0,5	0,22	% in mass (db)
sulphur content	≤ 0,04	≤ 0,04	0,006	% in mass (db)
chlorine content	≤ 0,02	≤ 0,02	<0,005	% in mass (db)
arsenic	≤ 1	≤ 1	<0,5	mg/kg (db)
cadmium	≤ 0,5	≤ 0,5	0,11	mg/kg (db)
chromium	≤ 10	≤ 10	<1	mg/kg (db)
copper	≤ 10	≤ 10	<1	mg/kg (db)
lead	≤ 10	≤ 10	<0,5	mg/kg (db)
mercury	≤ 0,1	≤ 0,1	<0,075	mg/kg (db)
nickel	≤ 10	≤ 10	<1	mg/kg (db)
zinc	≤ 100	≤ 100	5,2	mg/kg (db)
shrinking temperature SST	-	-	1080	°C
deformation temperature DT	≥ 1200	≥ 1100	1290	°C
hemisphere temperature HT	-	-	1540	°C
flow temperature FT	-	-	>1550	°C

db... dry basis, ar... as received

The test results apply only to the samples investigated. As a rule, they are not the only criteria for assessing the raw material or product in question and its suitability for a specific purpose of application. Test Reports may only be made available to third parties, either free of charge or against payment, if the full wording is given and if the author is expressly named. Unless otherwise indicated, at client's request neither the measurement uncertainty was stated, nor were decision rules agreed. The General Terms and Conditions of BEA Institut für Bioenergie GmbH shall apply as amended.

 	director in charge	
		
Dr. Viktoria Horvath		



BEA Institut für Bioenergie GMBH - Accr. inspection body acc. to EN ISO/IEC 17020 | Accr. testing laboratory acc. to EN ISO/IEC 17025

1150 Vienna | Avedikstrasse 21 | AUSTRIA | P: +43 1 89093 91 | F: +43 1 89093 92 | www.bioenergy.institute | Email: office@bioenergy.co.at
 Legal form: GmbH | Headquarter: Vienna | Comm.reg.No.: FN 331066m | Jurisdiction: Vienna | UID/VAT: ATU 65124117
 IBAN: AT47 1200 0529 4901 1803 | SWIFT: BKAUATWW | Bank: Bank Austria AG | EORI: ATEOS1000004531 | CEO: DI Dr. Martin Englisch

TEST REPORT

BEA2023025

Date of report: 2023-08-30

page 2 of 2

Client: PE.Ecoprime Plus

Address: 42 Esmanskiy Shliakh street, 41400 Glukhov, Ukraine

Order: Fuel testing according ENplus® certification program of wood pellets ENplus® ST.1001:2022

Order date: 2022-11-23

Receipt of samples: 2023-08-02

Sample(s): Wood pellets

Testing period: 2023-08-02 – 2023-08-17

Sample details: approx. 15kg pellets in plastic bag class A1; internal sample no.: BEA2023025

testing methods





standard

sample preparation	ISO 14780:2020
diameter and length	ISO 17829:2015
moisture content	ISO 18134-2:2017
ash content	ISO 18122:2015, performed with proximate analyzer
mechanical durability	ISO 17831-1:2015
finer content < 3,15 mm	ISO 18846:2016
net calorific value /gross calorific value	ISO 18125:2017
bulk density	ISO 17828:2015
carbon, hydrogen, nitrogen content	ISO 16948:2015
chlorine, sulphur content	ISO 16994:2016, quantification according to ISO 10304-1:2007
minor elements	ISO 16968:2015, quantification according to ISO 17294-2:2016
ash melting behaviour	ISO 21404:2020, ash preparation at 815°C, oxidizing atmosphere
coarse pellets fines 3,15 < CPF < 5,6 mm	ISO 18846:2016: / ISO 5370:2023 non accredited method
particle density	ISO 18847:2017

remarks

none

The test results apply only to the samples investigated. As a rule, they are not the only criteria for assessing the raw material or product in question and its suitability for a specific purpose of application. Test Reports may only be made available to third parties, either free of charge or against payment, if the full wording is given and if the author is expressly named. Unless otherwise indicated, at client's request neither the measurement uncertainty was stated, nor were decision rules agreed. The General Terms and Conditions of BEA Institut für Bioenergie GmbH shall apply as amended.

		director in charge  Dr. Viktoria Horvath	
---	---	--	---



BEA Institut für Bioenergie GMBH - Accr. inspection body acc. to EN ISO/IEC 17020 | Accr. testing laboratory acc. to EN ISO/IEC 17025

1150 Vienna | Avedikstrasse 21 | AUSTRIA | P: +43 1 89093 91 | F: +43 1 89093 92 | www.bioenergie.institute | Email: office@bioenergie.co.at
Legal form: GmbH | Headquarter: Vienna | Comm.reg.No.: FN 331066m | Jurisdiction: Vienna | UID/VAT: ATU 65124117
IBAN: AT47 1200 0529 4901 1803 | SWIFT: BKAUATWW | Bank: Bank Austria AG | EORI: ATEOS1000004531 | CEO: DI Dr. Martin Englisch